

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 43069
<b>Description:</b> INNER TUBE	<b>Part Number:</b> PB674 3001259
<b>Inspection Dwg:</b> B6743001, Rev: B1	<b>Page 1 of 1.</b>

## FIRST ARTICLE INSPECTION CHECKLIST

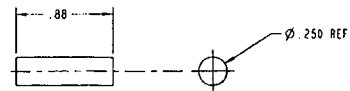
<b>X</b>	<b>First Article</b>	<b>X</b>	<b>Prototype</b>
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[illegible]

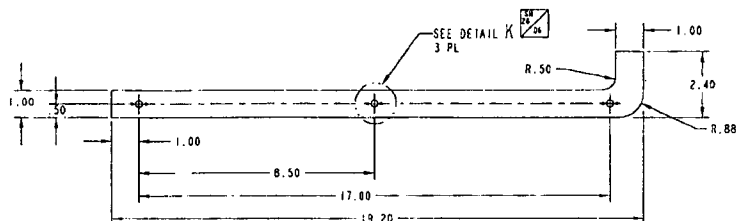
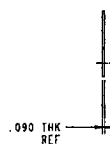
Measured by:	J.A.	Audited by:	RP	Prototype Approval:	
Date:	08/11/14	Date:	08/11/15	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

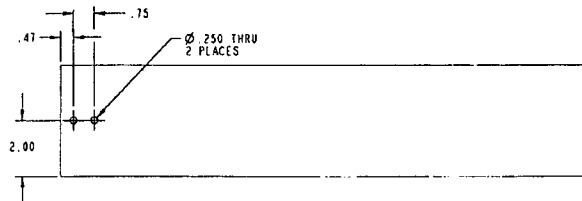
RELEASED  
# 66 C-2



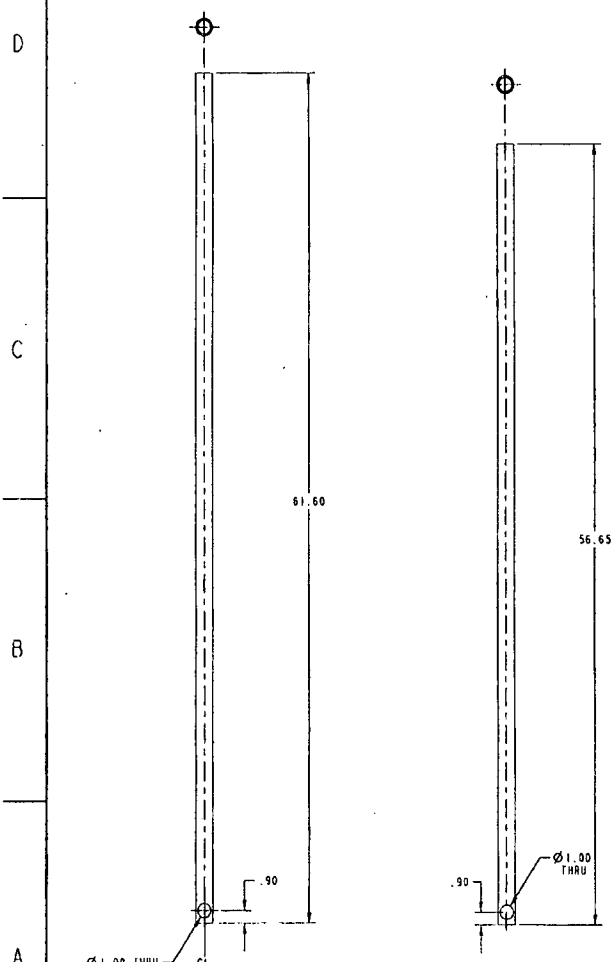
① -155 PIN  
MATERIAL: .250 RND. 303 SS  
AMS5640 COND A  
SCALE 2.000



④ -149 SIDE PLATE  
MATERIAL: .090 THK. 6061-T6, 00-A-250/11  
SCALE 0.500



② -147 SUPPORT PLATE  
MATERIAL: .090 THK. 6061-T6, 00-A-250/11  
SCALE 0.500



① -255 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WM-T-700/6  
SCALE 0.250

④ -259 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WM-T-700/6  
SCALE 0.250

#43069

PREMIER AVIATION, INC.  
3000 Aviation Parkway, Grand Prairie, Texas 76050  
SIZE CODE IDENT NO. DWG NO. REV  
DICSUV8 B67-43001 81  
SCALE: 1"=1" SHEET: 24 OF 45

ORIGINAL

Date: Wednesday, 29/10/2008 11:20:01 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 43069

Part Number: PB6743001259

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Store

(-1)

6/11/17

(5x) SP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/17

Job Completion



MF 08-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 29/10/2008 11:20:01 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE
Job Number	: 43069		
Estimate Number	: 13432		
P.O. Number	:	Part Number	: PB6743001259
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41496	Material	:
Written By	:	Due Date	: 05/11/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>MF 08-10-29</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
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Comment: Qty.: 4.9568 f(s)/Unit Total: 24.7842 f(s)

ALUM. TUBING 1.250x.125W

batch: M109850

H.A 08/11/14

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

H.A 08/11/14

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/11/12 (X3)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

H.A 08/11/14

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/11/12 (X3)